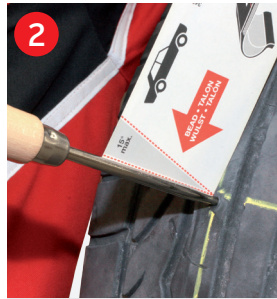


TYRE REPAIR

with REMA TIP TOP MINICOMBI



1
Locate and mark the damage.
Take or screw out the foreign object.



2
*Determine the direction of the puncture channel.

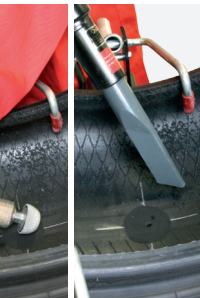
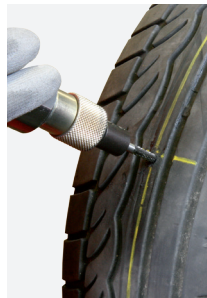


3
Clean the repair area using LIQUID BUFFER and a scraper.

*NOTE:
For combination plug-patch repair the maximum angle from the perpendicular shall be 15°. For angles greater than this a two piece repair shall be used to a maximum angle of 25°.



4
Prepare the puncture channel first from the tyre inside outwards, then from the outside to the inside.



5
Buff the inner liner until you get a completely smooth surface (RMA-2) and clean the buffed area.



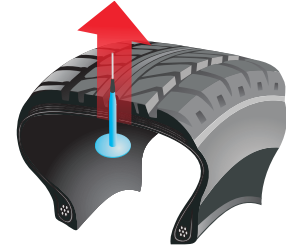
6
Apply CEMENT FD-BL on the buffed surface, fill the puncture channel with fresh cement and immediately insert the MINICOMBI plug.



7
Pull the MINICOMBI plug outwards as far as possible and stitch the MINICOMBI base.



8
Seal the MINICOMBI base and any still exposed buffed areas with INNERLINER SEALER, reinflate mounted tyre and then cut the stem.



Maximum number of repairs carried out with MINICOMBI repair plugs in one tyre. Always check whether repairs already carried out in the tyre are defective. Axial distance between repairs: minimum 15 cm/6".

VALID IN ACCORDANCE WITH BS AU 159g:2013

Repairable area in % of the tread width (Nominal Section Width)	Speed Index	0 = max. damage size Minicombi					
		A3	A4.5	A6	B8	B10	
6mm max	-J	•	•	•			2
50% 3mm max	K-T	•					1
60% to 70% 3mm max	H-ZR	•					
60% to 70% 6mm max	-V	•	•	•			
Nominal Section Width up to 155mm - 60% 155mm - 200mm - 65% Above 200mm - 70%	-V	•	•	•			
<small>For S&T Runflat - Construction tyres also taken into account</small>	ZR-W	•	•	•			
max. LI = 177							
60% to 70% 10mm max							
Nominal Section Width up to 225mm - 60% 225mm - 305mm - 65% Above 305mm - 70%		•	•	•	•	•	
<small>Commercial vehicle tyres exhibiting a 10mm injury after preparation should be restricted to 50% of the nominal section width in the grey area illustrated.</small>							
70% 10mm max		•	•	•	•	•	



Step-by-step video tutorial:
<http://minicombi.rema-tiptop.de/video>

REPAIR CHART SUBJECT TO TECHNICAL ALTERATIONS
For detailed guidance on repair limits please consult the
MINICOMBI MINOR DAMAGE TYRE REPAIR CHART